

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PLUG		
Job Number	: 34592				
Estimate Number	: 12292				
P.O. Number	: N/A	Part Number	: D26513		
This Issue	: 9/12/2007 S.O. No. : N/A	Drawing Number	: D2651 REV.B		
Prsht Rev.	: NC	Project Number	: N/A		
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: B		
Previous Run	: 34186	Material	: N/A		
Written By	:	Due Date	: 9/30/2007	Qty:	300 Um: Each
Checked & Approved By	:				
Comment	: est rev. A 06.02.15 new issue EC				

Job Number:

Seq. #:	Machine Or Operation:	Description :
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10 PG PURCHASING

Comment: PURCHASING
Issue P/O: 4579
Purchase P/N: 2-008 as per Dwg D2651
Supplier: Parker
Ensure Certificate of Conformity is attached

20	MS28775008	O RING
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 300.0000 Each(s)
O RING

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Receive & Inspect For Transit Damage
Ensure material certification is attached

40 QC6 DIMENSIONAL CHECK

Comment: DIMENSIONAL CHECK
Ensure Material certification comply to Dwg D3446

5.0 PACKAGING 1 PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location:

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 9/15/19
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 9/12/2007 12:13:05 PM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLUG

Job Number: 34592

Part Number: D26513

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Doris/19

Job Completion



U 8/10/09

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

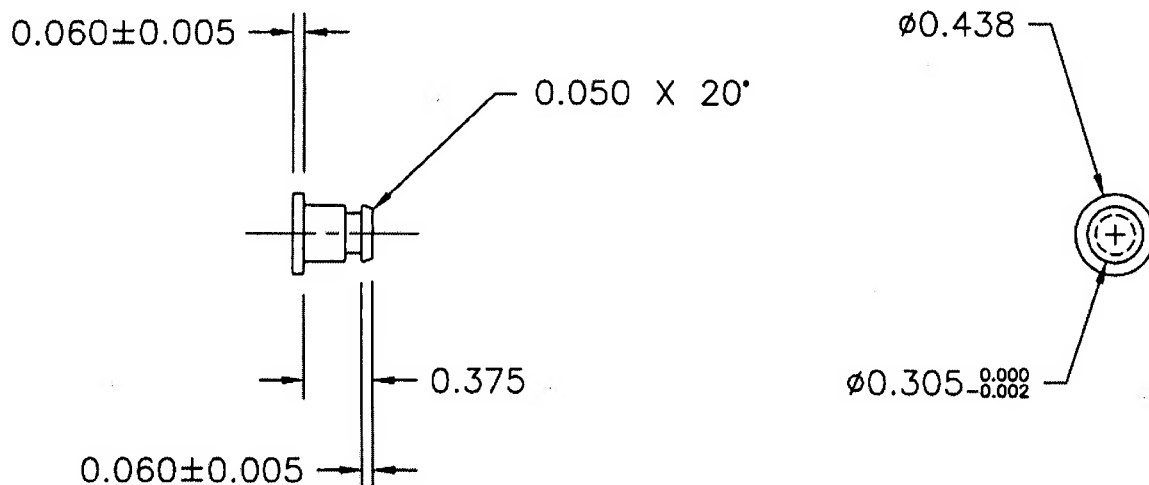


DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2651	REV. B SHEET 1 OF 1
DATE 03.12.19		TITLE PLUG	SCALE 1:1
A	97.03.25	NEW ISSUE	
B	03.12.19	ADD POWDER COAT, MS28775-008	

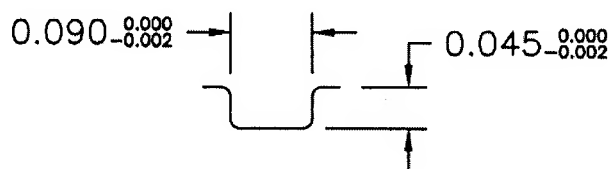
RELEASED

03.12.19

D2651-1 PLUG:



GROOVE DETAIL (SCALE 5:1)



D2651-1 PLUG

- 1) MATERIAL: 6061-T6 (QQ-A-225/8) OR 1100-0 (QQ-A-225/1)
- 2) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.010 MAX

D2651-3 O-RING

- 1) MATERIAL: BUNA N, 70 DUROMETER
3/16 ID, 5/16 OD, 1/16 WIDTH
(PARKER 2-008, MS28775-008 OR EQUIVALENT)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 34592

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CERTIFICATE OF ORIGIN

Please print or type

19 CFR 181.11.181.22

1. EXPORTER NAME AND ADDRESS

M & M AEROSPACE HARDWARE, INC.
10000 NW 15 TERRACE
MIAMI, FL 33172

1. BLANKET PERIOD (DD/MM/YY)

FROM

TO

TAX IDENTIFICATION NUMBER: 06-1209796

3. PRODUCER NAME AND ADDRESS

4. IMPORTER NAME AND ADDRESS

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY, ON
CANADA K6A 1K7

TAX IDENTIFICATION NUMBER:

TAX IDENTIFICATION NUMBER:

5.
DESCRIPTION OF GOOD(S)6.
HS TARIFF
CLASSIFICATION
NUMBER7.
PREFERENCE
CRITERION8.
PRODUCER9.
NET COST10.
COUNTRY
OF ORIGIN

MS28775C08

PACKING

8803.30.0000

A

NO. 1

\$75.00

USA

INVOICE# F15223

P/O 4579

\$75.00

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* THIS CERTIFICATE CONSISTS OF 1 PAGES, INCLUDING ALL ATTACHMENTS.

11a. AUTHORIZED SIGNATURE

11c. NAME (Print or type)

GENERAL OFFICE

11e. DATE (DD/MM/YY)

14/09/07

11f.
TELEPHONE
NUMBER

(Voice)

305-592-5155

(Facsimile)

305-592-7972

11b. COMPANY

M & M AEROSPACE HARDWARE, INC.

11d. TITLE

OFFICE MANAGER